U.S. ARMY RESEARCH, DEVELOPMENT AND ENGINEERING COMMAND

ECBC-TR-412

DOMESTIC PREPAREDNESS PROGRAM:
PROTECTION FACTOR TESTING OF THE SE-SHIELD SUIT
WITH THE SE400 POWERED AIR PURIFYING RESPIRATOR (PAPR)

Adam D. Seiple Alex G. Pappas

ENGINEERING DIRECTORATE

October 2004

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Executive Summary

As part of the Domestic Preparedness Program, one Occupational Safety and Health Level B suit design was tested to assess its capability to protect in a chemical agent or biological agent environment. The suit design was tested for its protection factor (PF) in an aerosol environment (aerosolized corn oil, which may be representative of a chemical or biological agent, was used). Protection factor is defined as the ratio between the challenge concentration outside the suit and the measured concentration inside the suit. The tests are described, and the overall protection factors are presented.

PREFACE

This work described in this report was authorized under Expert Assistance (Equipment Test) Program for the U.S. Army Edgewood Chemical Biological Center (ECBC) Homeland Defense Business Unit. The work was started and completed in December 2002.

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DOMESTIC PREPAREDNESS PROGRAM: PROTECTION FACTOR TESTING OF THE SE-SHIELD SUIT WITH THE SE400 POWERED AIR PURIFYING RESPIRATOR (PAPR)

1. INTRODUCTION

In 1996, Congress passed Public Law 104-201 (Defense Against Weapons of Mass Destruction Act of 1996), directing the Department of Defense (DoD) to assist other federal, state, and local agencies in enhancing preparedness for terrorist attacks using weapons of mass destruction. The DoD responded by forming the Domestic Preparedness Program that same year. One of the objectives of the Domestic Preparedness Program is to enhance federal, state and local emergency and hazardous material (HAZMAT) response to nuclear, biological and chemical (NBC) terrorism incidents. As part of an effective response, emergency and HAZMAT personnel who are responding to an incident will use personal protective equipment (PPE) to protect them from exposure to chemical agents or biological agents.

2. OBJECTIVE

This study evaluated the performance of the SE-Shield suit [Safety Equipment America (SEA) Inc., Branford, CT, http://www.sea.com.au/] in a corn oil challenge aerosol. The SE-SHIELD Level B suit is a chemically impermeable suit specially made for use with the SE400 Powered Air Purifying Respirator (PAPR). When used, the SE400 PAPR is equipped with a valve providing maximum 30 liter of air per minute into the suit to maintain positive pressure in the suit and compensate for possible suit leakage. Corn oil was used to simulate biological or chemical particulates from 0.4 to 0.6 µm in diameter (typical military standard for the possible threat). This information is intended to evaluate the suit for its possible applications in the federal, state, and local emergency and HAZMAT areas. This is especially important if these personnel choose to include military chemical agent protection as a criterion for purchase.

3. TESTING

3.1 Test Facilities and Equipment.

Testing occurred at the Protection Factor Test Facility, an ISO 17025 compliant facility, in Building E5604, at Aberdeen Proving Ground – Edgewood Area, Edgewood, MD 21010, on Saturday, December 7, 2002. A challenge aerosol concentration of 20 – 40 mg/m³, polydispersed corn oil aerosol having a mass median aerodynamic diameter (MMAD) of 0.4 to 0.6 μm (the Army Standard) was generated in a 10-ft × 20-ft × 32-ft test chamber. The test chamber challenge aerosol was generated by atomizing liquid corn oil at room temperature using a Laskin nozzle. The Laskin nozzle produced a coarse aerosol cloud, which was directed into an impaction plate to remove the larger particles and yield an aerosol in the desired size range. The concentrated aerosol from the generator was diluted with filtered ambient air to control the challenge aerosol concentration in the exposure chamber.

A 6-decade, 45° off-axis light-scattering laser photometer, sampling at a flow rate of 1-2 L/min, was used to quantify concentration of the challenge and the in-suit corn oil aerosols. For a given particle size, the quantity of scattered light is proportional to the aerosol concentration. The photometer converted the quantity of scattered light to a voltage, which was then digitized and recorded by a microcomputer.

3.2 <u>Preparation of Test Items.</u>

A total of eight SE-SHIELD suits were available for testing and all were prepared for the test. All suits were tested in the as-received condition so effects of aging, laundering, and temperature extremes is out of the scope of this test. The suits were probed in both the left neck region and the upper left arm region. Both sample lines were then connected by a 'Y' connection, which then was attached to a photometer once the volunteer was inside the chamber (Figure 1).

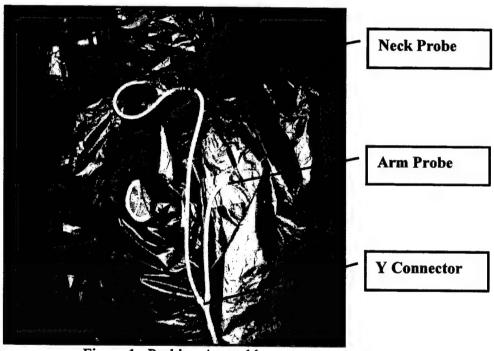


Figure 1. Probing Assembly

An SE400 PAPR was used in conjunction with the suit (Figure 2). The hoses on the PAPRs were replaced with new hoses, which contain a valve to dump a portion of air into the suit with the rest going into the facepiece. Also, the day prior to testing, all batteries for the PAPRs were discharged and then completely recharged so as to have a full charge for the test day. The SEA facepieces were a one-size-fits-all and no modifications were made to them for the test.

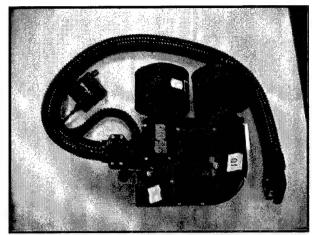


Figure 2. SE400 PAPR

3.3 <u>Test Procedure</u>.

On test day, 30 military volunteers entered the facility and from each some anthropometric data were taken, including face length and width, height, waist, inseam and chest. Of the 30 volunteers, 16 were chosen to be in the test. These volunteers best fit the suit and the full facepiece due to the manufacturers size specifications. Their measurements can be found in Appendix A. ECBC personnel then oriented the volunteers by explaining the test, and each volunteer was asked to sign an informed consent agreement.

The first eight volunteers were then instructed to prepare for the test. They changed out of their clothes and into coveralls, removing their boots as well. ECBC and SEA personnel dressed each subject into the suit and PAPR. The subjects wore a pair of boots outside of the suit, but no outer gloves were worn. The boots were worn to prevent the tearing of the suit while walking. Donning procedures for the suit included duct taping the seam in the front and along side of the head. Once all suits were correctly donned, the PAPRs were turned on and each was checked with a flow meter to ensure it was producing the correct amount of airflow.

The ECBC personnel then led the eight volunteers into the chamber and attached their sample tubes to the photometer, the latter was located outside of the chamber in the control room. Personnel from within the control room communicated to the volunteers to begin the test, consisting of the following exercises:

Part A (1 min each)

- 1. Normal Breathing
- 2. Bend Forward and Touch Toes
- 3. Jog in Place
- 4. Raise Arms Above Head and Look Upward
- 5. Bend Knees and Squat
- 6. Crawl on Hands and Knees
- 7. Stand, Fold Arms in Front of Chest and Twist Torso
- 8. Normal Breathing

Part B (4 min each)

- 1. Climb Step Ladder
- 2. Move Boxes from Floor to Table
- 3. Rest
- 4. Roll Walls and Ceiling
- 5. Bag Clothes
- 6. Rest
- 7. Loosen Bolts
- 8. Move Boxes from Floor to Table

The ECBC personnel in the control room communicated each exercise to the volunteers. Once the volunteers completed one complete trial (parts A and B), they exited the chamber and took a few minutes rest. They then reentered the chamber for a second trial. The trials (1A, 1B, 2A or 2B) and exercises (1-8) correspond to trial numbers and exercise numbers in the data listed in Appendix B. View Figures 3 and 4 for images of the volunteers performing the exercises.

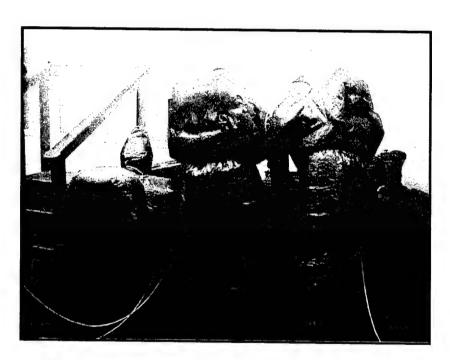


Figure 3. Volunteers Performing 'Loosen Bolts' Exercise

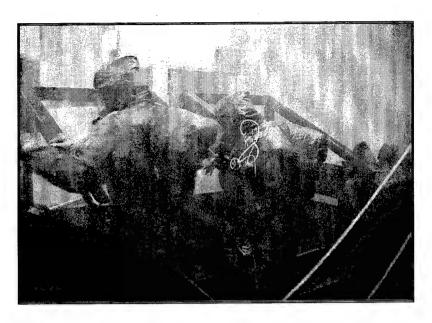


Figure 4. Volunteers Performing 'Climb Step Ladder' Exercise

Once the first group of eight volunteers completed two trials the second group prepared to enter the chamber. The second group performed the same procedures as the first group. With 16 volunteers each doing two trials, there was a possibility of 32 results for each exercise.

4. DATA ANALYSIS

Suit performance was quantified in terms of a protection factor (PF). The PF was calculated by determining the ratio of the challenge aerosol concentration to the in-suit aerosol concentration as quantified by integrating the peak voltage output from the photometer over a time interval. A PF was calculated for each individual exercise (PF_i):

$$PF_i = \frac{ChallengeConcentration}{In - SuitConcentration}$$

The PF_i's for a trial were then used to calculate an overall PF for a volunteer (PF₀) as follows:

$$PF_o = n \left(\sum_{i=1}^n \frac{1}{PF_i} \right)^{-1}$$

where n is the number of exercises. The PF₀ is affected most by the smallest PF_i. Under the conditions of this test and the sensitivity of the photometer, the maximum PF that can be reported is 100,000. In Appendix B, the PF_i is listed under each exercise and the PF₀ is listed under Average Fit (AVEFIT).

5. RESULTS AND DISCUSSION

The test data are summarized in Tables 1 and 2. The first column lists PF ranges. The second column is the number of test trials falling within each PF range. The second column is the number of test trials falling within each calculated PF range. The third column presents the cumulative-percentage of test trials that resulted in a PF below the upper limit of the range and the fourth column presents the percentage of trials that exceed the lower limit of the range shown.

Table 1. Protection Factor Results from Part A Exercises

| PF | Frequency | Cumulative % | Pass % |
|------------|-----------|--------------|--------|
| 0 | 0 | 0.00 | 100.00 |
| 0-10 | 0 | 0.00 | 100.00 |
| 10-20 | 0 | 0.00 | 100.00 |
| 20-50 | 0 | 0.00 | 100.00 |
| 50-100 | 0 | 0.00 | 100.00 |
| 100-500 | 1 | 3.33 | 96.67 |
| 500-1000 | 3 | 13.33 | 86.67 |
| 1000-1667 | 2 | 20.00 | 80.00 |
| 1667-2000 | 2 | 26.67 | 73.33 |
| 2000-6667 | 21 | 96.67 | 3.33 |
| 6667-10000 | 1 | 100.00 | 0.00 |

Table 2. Protection Factor Results from Part B Exercises

| PF | Frequency | Cumulative % | Pass % |
|------------|-----------|--------------|--------|
| 0 | 0 | 0.00 | 100.00 |
| 0-10 | 0 | 0.00 | 100.00 |
| 10-20 | 0 | 0.00 | 100.00 |
| 20-50 | 0 | 0.00 | 100.00 |
| 50-100 | 0 | 0.00 | 100.00 |
| 100-500 | 2 | 7.69 | 92.31 |
| 500-1000 | 8 | 38.46 | 61.54 |
| 1000-1667 | 1 | 42.31 | 57.69 |
| 1667-2000 | 1 | 46.15 | 53.85 |
| 2000-6667 | 11 | 88.46 | 11.54 |
| 6667-10000 | 3 | 100.00 | 0.00 |

The suit achieved 100% passing at a PF of 100 for both parts A and B. The results from Part A are slightly better than Part B because it is a shorter amount of exercises, while Part B is much longer and the subjects have a larger chance of breaking a seal. The results from the "Roll walls and ceiling" exercise are much lower than the average fit value. This exercise in particular is one, which creates a leak in this particular suit. One may notice that the

total frequencies do not add up to 32 total trials. This is because some data had to be removed due to human error. Data skewed by human error does not accurately portray the performance of the suit. This data is not included in Appendix B.

6. CONCLUSION

The SE –SHIELD Suit with the SE 400 PAPR performed very well as compared to historical data of other commercially available negative pressure Level B suits. Historical testing of OSHA Level B suits have given results of a PF of 2 through 10, protecting the wearer from liquid CW agents but only providing minimum protection from a vapor or aerosol threat. By pressurizing the SE SHILED suit, PF values have increased, protecting the wearer from liquid CW agents as well as providing protection from a vapor or aerosol threat. Reports detailing findings of other Level B suit performance can be found at the Homeland Defense website: http://hld.sbccom.army.mil/ip/reports.htm#suits.

APPENDIX A

ANTHROPOMETRIC DATA

| | F | ice | | | | |
|---------|-------------|---------------|--------------|-------------|----------------|-----------------|
| Subject | Length (mm) | Width (mm) | Height (in.) | Waist (in.) | Chest (in.) | Inseam (in.) |
| 1 | 123 | 147 | 71 | 39 | 42 | 30 |
| 2 | 130 | 149 | 72 | 37 | 40 | 32 |
| 3 | 131 | 137 | 70 | 33 | 35 | 31 |
| 4 | 131 | 140 | 70 | 29 | 36 | 32 |
| 5 | 122 | 134 | 67 | 28 | 34 | 30 |
| 6 | 124 | 127 | 71 | 31 | 35 | 30 |
| 7 | 126 | 141 | 69 | 32 | 38 | 30 |
| 8 | 130 | 144 | 71 | 39 | 43 | 32 |
| 9 | 128 | 126 | 67 | 31 | 35 | 32 |
| 10 | 122 | 130 | 70 | 30 | 34.5 | 32 |
| 11 | 118 | 134 | 71 | 31 | 37 | 33 |
| 12 | 119 | 139 | 68 | 36 | 38.5 | 34 |
| 13 | 130 | 134 | 70 | 38.5 | 45 | 32 |
| 14 | 125 | 136 | 67 | 33 | 36 | 34 |
| 15 | 129 | 143 | 70 | 38 | 42.5 | 32 |
| 16 | 119 | 140 | 67 | 33 | 38 | 30 |

APPENDIX B PROTECTION FACTOR DATA

Detailed Data from Part A Testing

| _ | _ | _ | _ | _ | _ | _ | _ | | _ | | _ | _ | _ | | | _ | _ | _ | _ | _ | | _ | _ | | _ | , _ | _ | _ | | | _ |
|------------------------------|---------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|
| | ∞ | 5224 | 8953 | 4246 | 1934 | 2105 | 2440 | 3499 | 6727 | 3542 | 3183 | 2149 | 5243 | 9266 | 4459 | 4634 | 8198 | 7763 | 18720 | 5279 | 7643 | 5845 | 5855 | 8613 | 7972 | 3116 | 5177 | 5413 | 17295 | 5342 | 6020 |
| | 4 | 2345 | 5371 | 3147 | 823 | 1646 | 357 | 2869 | 3341 | 2701 | 2782 | 1637 | 5260 | 5835 | 714 | 3513 | 9512 | 5970 | 12410 | 1907 | 6491 | 4121 | 5183 | 8002 | 10811 | 2804 | 5331 | 2786 | 9139 | 4819 | 5671 |
| | 9 | 1664 | 2811 | 2121 | 4470 | 1869 | 227 | 1951 | 2844 | 3383 | 3346 | 1825 | 5276 | 3931 | 895 | 3558 | 7358 | 5012 | 11754 | 1563 | 5521 | 3215 | 4517 | 5764 | 9119 | 3257 | 5628 | 3259 | 8278 | 2777 | 4556 |
| Factor) | 2 | 1602 | 2291 | 1895 | 2139 | 1049 | 100 | 1670 | 1680 | 3752 | 3252 | 1557 | 4029 | 3807 | 1048 | 2057 | 3528 | 2052 | 1205 | 2166 | 5911 | 3029 | 2513 | 2405 | 9229 | 1927 | 5125 | 1869 | 5341 | 2851 | 4135 |
| otection | 4 | 1522 | 2027 | 1384 | 1271 | 558 | 429 | 1097 | 1133 | 1833 | 1273 | 1164 | 5629 | 2251 | 1380 | 1503 | 1653 | 3169 | 1712 | 1264 | 1085 | 1930 | 1427 | 689 | 6581 | 1179 | 4326 | 627 | 2414 | 1733 | 2965 |
| Exercise (Protection Factor) | 3 | 2121 | 1746 | 2397 | 906 | 1147 | 554 | 1872 | 2148 | 2022 | 2128 | 360 | 3599 | 3500 | 2542 | 1872 | 3306 | 3002 | 10002 | 1325 | 4190 | 2518 | 3391 | 1391 | 7328 | 2274 | 5257 | 2095 | 5075 | 3432 | 4786 |
| Exe | 7 | 1915 | 2612 | 2986 | 140 | 2073 | 155 | 4161 | 1164 | 2004 | 1509 | 150 | 4534 | 5140 | 2856 | 2129 | 2265 | 5153 | 21129 | 117 | 3148 | 2316 | 5205 | 868 | 9286 | 2241 | 6270 | 976 | 9279 | 2818 | 9354 |
| | 1 | 11132 | 8976 | 7543 | 10513 | 8908 | 3375 | 10756 | 7738 | 5485 | 5904 | 4671 | 6254 . | 12903 | 24199 | 9286 | | 10943 | \vdash | 12604 | 19184 | H | 20290 | | Н | 5453 | | 75930 | 91287 | 24471 | H |
| | AVEFIT | 2232 | 3022 | 532 | 693 | 1370 | 281 | | 2144 | 725 | 2376 | 627 | 4308 | | | | 3827 | | _ | 1 299 | | Н | 3604 2 | | | | | | 6365 9 | | _ |
| | AV | 2 | 3(| 2 | 9 | 1. | 2 | 2. | 2 | 2. | 23 | 9 | 4 | 4 | 1; | 26 | 38 | 41 | 26 | 9 | 36 | 32 | 36 | 19 | 80 | 23 | 54 | 17 | 63 | 33 | 52 |
| | ITEM | PAPR 1 | PAPR 1 | PAPR 9 | PAPR 9 | PAPR 3 | PAPR 3 | PAPR 5 | PAPR 5 | PAPR 6 | PAPR 6 | PAPR 2 | PAPR 2 | PAPR 7 | PAPR 8 | PAPR 1 | PAPR 1 | PAPR 9 | PAPR 9 | PAPR 3 | PAPR 3 | PAPR 5 | PAPR 5 | PAPR 6 | PAPR 6 | PAPR 2 | PAPR 2 | PAPR 7 | PAPR 7 | PAPR 8 | PAPR 8 |
| | TRIAL | IA | 2A | 1A | 2A | IA. | 2A | 1A | 2A | 1A | 2A | 14 | 2A | 2A | 2A | 14 | 7A | ΙA | 2A | 1A | 2A | 1A | 2A | 14 | ZA | ΙA | 2A | 14 | 2A | 14 | 2A |
| Suit | Number | SUIT 8 | SUIT 8 | SUIT 7 | SUIT 7 | SUIT 6 | SUIT 6 | SUIT 5 | SUIT 5 | SUIT 4 | SUIT 4 | SUIT 3 | SUIT 3 | SUIT 2 | SUIT 1 | SUIT 8 | SUIT 8 | SUIT 7 | SUIT 7 | SUIT 6 | SUIT 6 | SUIT 5 | SUIT 5 | SUIT 4 | SUIT 4 | SUIT 3 | SUIT 3 | SUIT 2 | SUIT 2 | SUIT 1 | SUIT 1 |
| | SUBJECT | 1 | 1 | 2 | 2 | 3 | 3 | 4 | 4 | S | 5 | 9 | 9 | 7 | • | 6 | 6 | 10 | 10 | 11 | 11 | 12 | 12 | 13 | 13 | 14 | 14 | 15 | 15 | 16 | 16 |
| | MASK | SE-10 | SE-10 | SE-3 | SE-3 | SE-1 | SE-1 | SE-11 | SE-11 | SE-4 | SE4 | SE-2 | SE-2 | SE-12 | SE-7 | SE-10 | SE-10 | SE-3 | SE-3 | SE-1 | SE-1 | SE-11 | SE-11 | SE-4 | SE-4 | SE-2 | SE-2 | SE-12 | SE-12 | SE-7 | SE-7 |
| | TIME | 10:40:46 | 12:00:08 | 10:40:48 | 12:00:09 | 10:40:49 | 12:00:10 | 10:40:50 | 12:00:11 | 11:22:58 | 12:42:26 | 11:23:00 | 12:42:27 | 12:42:27 | 12:42:28 | 13:27:35 | 14:41:15 | 13:27:35 | 14:41:16 | 13:27:37 | 14:41:18 | 13:27:38 | 14:41:19 | 14:09:43 | 15:23:40 | 14:09:44 | 15:23:41 | 14:09:45 | 15:23:43 | 14:09:46 | 15:23:44 |
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| 3474 886 4569 3124 | 3474 886 4569 3124 2754 2568 7860 8380 4421 | 3474 886 4569 3124 2754 2754 2758 8380 8380 6786 6786 6401 11399 | 886 4569 3124 2754 2754 2568 7860 8380 4421 6786 9637 6401 11399 8173 3357 4461 4539 | 3474 886 4569 3124 2754 2754 2758 4421 6401 11399 8773 3357 4461 4461 4539 2411 10133 2845 3860 |
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| | 5 SUIT 3 6 SUIT 3 7 SUIT 3 8 SUIT 1 9 SUIT 8 | | | |
| | SE-2 6 SE-2 6 SE-12 7 SE-7 8 SE-10 9 | | | |
| /> | 12:00:38 12:00:38 13:19:37 13:19:38 13:19:39 | 12:00:38 12:00:38 13:19:37 13:19:39 14:04:29 15:18:42 14:04:30 15:18:43 14:04:32 | 12:00:38 13:19:37 13:19:38 13:19:39 14:04:29 15:18:42 14:04:30 15:18:44 14:04:33 15:18:46 14:04:33 | 12:00:38 13:19:38 13:19:38 13:19:39 14:04:29 15:18:42 14:04:32 15:18:44 14:04:33 15:18:46 14:146:34 14:46:34 14:46:35 |
| _ | 22222 | 2222222222 | \$25 \$25 \$25 \$25 \$25 \$25 \$25 \$25 \$25 \$25 | 12/7/02 12/7/02 12/7/02 12/7/02 12/7/02 12/7/02 12/7/02 12/7/02 12/7/02 12/7/02 12/7/02 12/7/02 12/7/02 12/7/02 |

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Detailed Data from Part B Testing (Continued)

| | | | E) | tercise (Prot | Exercise (Protection Factor)* | *(- | | |
|---------|---------------|-------|-------|---------------|-------------------------------|-------|-------|-------|
| SUBJECT | 5 | 2 | 9 | 9 | 7 | 7 | ∞ | 8 |
| 1 | 4082 | 4586 | 3003 | 4172 | 5186 | 11573 | 2609 | 5705 |
| 2 | 2248 | 2868 | 2867 | 2961 | 3876 | 4834 | 2957 | 4234 |
| 2 | 134 | 1691 | 4600 | 3474 | 917 | 21147 | 40 | 1379 |
| 3 | 1096 | 1427 | 1432 | 988 | 1965 | 3529 | 1588 | 1162 |
| 4 | 2725 | 2661 | 2560 | 4569 | 5788 | 6623 | 2529 | 5476 |
| 4 | 1646 | 2850 | 2953 | 3124 | 5237 | 3646 | 437 | 5075 |
| 5 | 2257 | 2405 | 2256 | 2754 | 4914 | 7210 | 1962 | 3815 |
| 9 | 1922 | 2191 | 2395 | 2568 | 2802 | 4569 | 521 | 2387 |
| 9 | 4957 | 5322 | 7290 | 0982 | 8254 | 5265 | 4461 | 5859 |
| 7 | 3591 | 4042 | 8954 | 8380 | 10130 | 26691 | 390 | 12573 |
| 8 | 879 | 3370 | 3562 | 4421 | 11432 | 40623 | 540 | 3608 |
| 6 | 4651 | 3522 | 5095 | 9829 | 16020 | 29088 | 7438 | 5849 |
| 6 | 2037 | 4552 | 5741 | 2896 | 13502 | 25159 | 3928 | 1616 |
| 10 | 3301 | 5554 | 5464 | 6401 | 11797 | 33524 | 5547 | 11636 |
| 10 | 1958 | 10923 | 11618 | 11399 | 18366 | 99199 | 8522 | 24208 |
| 11 | 1001 | 2765 | 6668 | 8773 | 6238 | 1189 | 84 | 6438 |
| 11 | 729 | 6348 | 5598 | 3357 | 11498 | 2795 | 124 | 6792 |
| 12 | 3737 | 3644 | 3612 | 4461 | 5914 | 11980 | 102 | 2409 |
| 12 | 598 | 2965 | 2631 | 4539 | 9633 | 46142 | 27 | 1081 |
| 13 | 2475 | 3396 | 1241 | 2411 | 12692 | 41804 | 10640 | 8650 |
| 13 | 4401 | 7994 | 7359 | 10133 | 17003 | 27705 | 5974 | 6869 |
| 14 | 2491 | 3526 | 3001 | 2845 | 5520 | 8026 | 113 | 2414 |
| 15 | 5886 | 7246 | 3106 | 3860 | 14467 | 16823 | 8374 | 10627 |
| 15 | 10179 | 8580 | 5908 | 8129 | 23889 | 82783 | 72 | 5158 |
| 91 | 442 | 3096 | 2655 | 3345 | 6074 | 9366 | 403 | 3738 |
| 16 | 8001 | 6740 | 2690 | 4851 | 9486 | 28575 | 945 | 8120 |
| *D | Annia opinion | | 1 | 1 -1 1 | | | | |

*During the four-minute exercises, there was a value calculated every two minutes. That is why there are two values for each exercise.